

Instructions after Download

On Windows systems you can double click the file you just downloaded and get a 3D model preview from " 3D Print Software " already in Windows 10 and up, otherwise you must import the file into your printer software and make your changes or arrangements, below there is some values we use in our Creality software that may help you but this values do not gurantee a succesful print and we are not responsible for any setback you may encounter when printing on your own.

Ender 3D Printer Values

Basic	Advanced	Plugins	Start/End-GCode
Quality			
Layer height (mm)	<input type="text" value="0.12"/>		
Shell thickness (mm)	<input type="text" value=".8"/>		
Enable retraction	<input checked="" type="checkbox"/>	<input style="float: right;" type="button" value="..."/>	
Fill			
Bottom/Top thickness (mm)	<input type="text" value="1.2"/>		
Fill Density (%)	<input type="text" value="95"/>	<input style="float: right;" type="button" value="..."/>	
Speed and Temperature			
Print speed (mm/s)	<input type="text" value="80"/>		
Printing temperature (C)	<input type="text" value="200"/>		
Bed temperature (C)	<input type="text" value="60"/>		
Support			
Support type	<input type="text" value="None"/>	<input type="button" value="v"/>	<input style="float: right;" type="button" value="..."/>
Platform adhesion type	<input type="text" value="Raft"/>	<input type="button" value="v"/>	<input style="float: right;" type="button" value="..."/>
Filament			
Diameter (mm)	<input type="text" value="1.75"/>		
Flow (%)	<input type="text" value="100"/>		
Machine			
Nozzle size (mm)	<input type="text" value="0.4"/>		

Basic	Advanced	Plugins	Start/End-GCode
Retraction			
Speed (mm/s)	<input type="text" value="80"/>		
Distance (mm)	<input type="text" value="6.0"/>		
Quality			
Initial layer thickness (mm)	<input type="text" value="0.3"/>		
Initial layer line width (%)	<input type="text" value="100"/>		
Cut off object bottom (mm)	<input type="text" value="0.0"/>		
Dual extrusion overlap (mm)	<input type="text" value="0.15"/>		
Speed			
Travel speed (mm/s)	<input type="text" value="80"/>		
Bottom layer speed (mm/s)	<input type="text" value="20"/>		
Infill speed (mm/s)	<input type="text" value="0.0"/>		
Top/bottom speed (mm/s)	<input type="text" value="80"/>		
Outer shell speed (mm/s)	<input type="text" value="35"/>		
Inner shell speed (mm/s)	<input type="text" value="35"/>		
Cool			
Minimal layer time (sec)	<input type="text" value="3"/>		
Enable cooling fan	<input checked="" type="checkbox"/>	<input style="float: right;" type="button" value="..."/>	